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RBW1805G01631-3G-5

Job Sheet 187280



Part No: RBW1805G01631-3G-5

Job Qty: 4 ea

Part Name: Handle End



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/29/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW1805G01631-3G REV 2 IPP REV A 18.02.16 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	DASign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	4 Ea		12/7/18	0.00	0.00	Start Up Waterjet2			40 DAS 1 0 2019
100	Waterjet - Flow - B4B	4 pcs		12/7/18	1.25	1.53	Waterjet 2 OMAX			9-8940
110	QC	4 pcs		12/7/18	0.00	0.00	QC2 Waterjet-4			9-89
120	Mill Conv	4 pcs		12/7/18	0.00	1.00	Mill Conv 2			1/19/7/25
130	QC	4 pcs		12/7/18	0.00	0.00	QC2 Machining-5			1/19/07/25
140	QC	4 pcs		12/7/18	0.00	0.00	QC8 Machining-5			EZ
150	Packaging	4 pcs		12/7/18	0.00	0.00	Packaging3-2			
160	QC21-SA	4 Ea		12/7/18	0.00	0.00	QC21			DAS 21 9 JUL 29 2019

Part Op 120 - 1- Drill hole as per DWG RBW1805G01631-3G
Descriptions: 150 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304B0.750X1.500	304 Bar 0.750 X 1.500"	4200 ft (.105 ea)	90-Start up Operation	113/807

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304B0.750X1.500	0	11	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



NCR No. _____

Route update only ☐

Job: <u>187280</u>		DISPOSITION		DEPARTMENT/PROCESS				Engineering			
Part No. <u>28W180.5x0.1x31-36-5</u>		Rework ☐ Scrap ☒ Use-as-is ☐		Skid-tube Machining Large Fab ☐		Cross tube Small Fab Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Water Jet Supplier Quality ☒			
Date: <u>APR 18 2019</u>	Sequence #: <u>100</u>	QTY Affected: <u>1</u>		Disposition		MRB (QSI042)		<u>APR 18 2019</u>			
Description Work Order Deviation <u>- part damage when removing from bar (pressing out of press with punch tool)</u> <u>- scrap no replace</u>				Completed By <u>DAS</u> <u>40</u> <u>APR 18 2019</u> 9-89							
				Lead hand / Supervisor <u>DAS</u> <u>68</u> <u>APR 18 2019</u> 9-89							
				QC / QA Coordinator <u>AP</u> <u>18</u> <u>2019</u>							
Root Cause				FAULT CATEGORY							
☒ Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors				☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☒ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread							
Other/Details:											

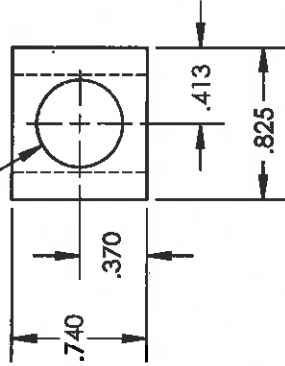
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REVISIONS

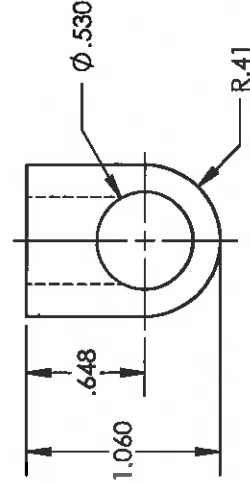
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0286	.5 CHD HOLE WAS 3/8-16 UNC ∇ .750 IS ϕ .472 ∇ .75 S.F. -3.	9/2/2015	RJC	JAG

ϕ 0.500 $\pm$ 0.005 x 0.360" deep

ϕ .472 ∇ .75
S.F. -3



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 187280
18-11-29



(5)

HANDLE END



MVA INSTALLATION TOOL

DWG NO.	RBW1805G01631-3G-5	REV	2
MAT'L	S.S.	DRAWN BY:	SMITH
UNLESS OTHERWISE SPECIFIED	APPROVED	DATE	10/1/15
DIMENSIONS ARE IN INCHES	TEST	FINISH	AS SUPPLIED
FRACTIONS $\pm$ 1/8	TEST	USED ON MODEL	AW139
ANGLES $\pm$ 1°	TEST	PLATING	
1. BREAK ALL SHARP EDGES .015 x 45°	TEST	SCALE	1:1
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	TEST	DATE	4/29/2013
	TEST	SHEET	4 OF 7



Container No. S173565



Part: RBW1805G01631-3G-5

Job No: 187280

Serial No/Batch S173565

Revision: 2

Inspector:

Exp Date:

Instructions:

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Date: 04/18/18